

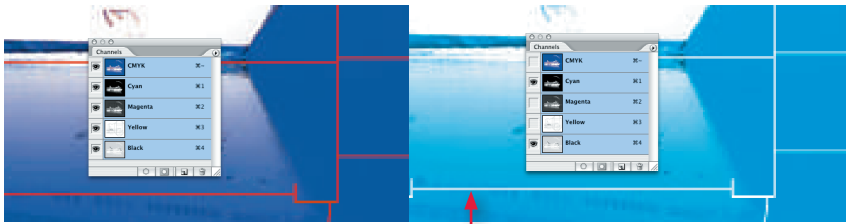
# Layouts of boxes



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## General information

- Make sure that you use our die line template for boxes with „**Stanze**“ as spot color and with the attribute „**Overprint**“. Insert the template inside your layout software in a separate layer in **original size 100%**.



If the dieline is not declared for „Overprint“ the design is interrupted

## Attention! Labeling of toys!

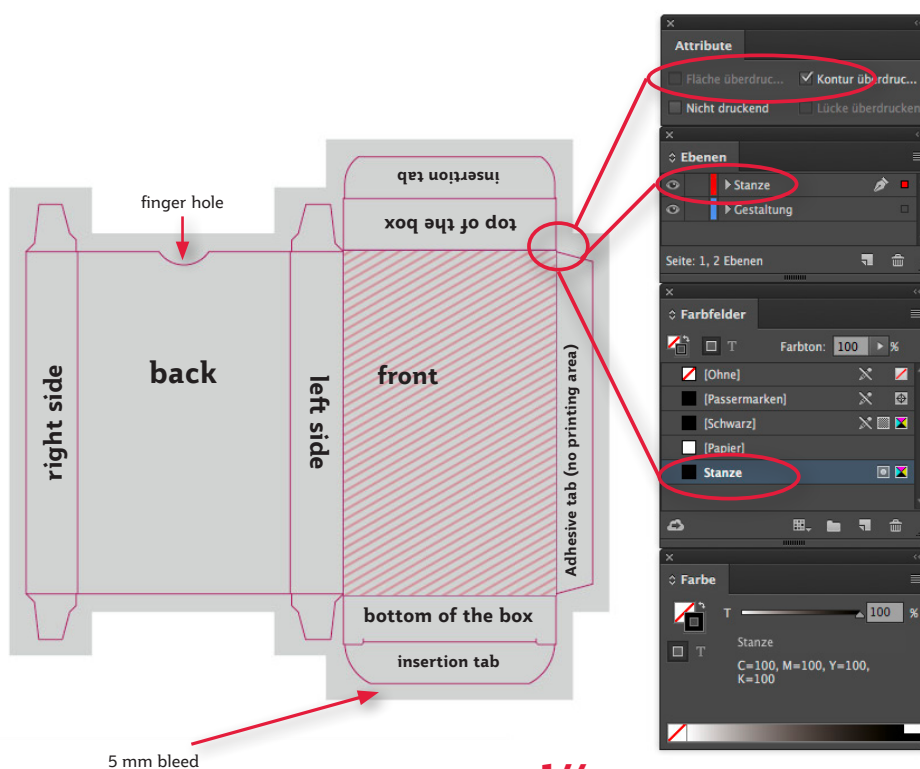
Label your product **clearly to see at the outside** concerning the European guidelines for labeling toys with a **CE label**, **manufacturer information** (address), **product identification number** and if necessary with **warning symbols**.

For more information visit  
**www.assaltenburger.de >> Qualität**  
or ask our customer service.



## Folding boxes

- Before you begin with your design ask your client advisor for a die line.
- Texts and important elements should be **at least 3 mm away from the die line**.
- Make sure that no visible elements are in the covered adhesive parts of the box.
- Create the layout with a bleed of at least 5 mm on all sides.



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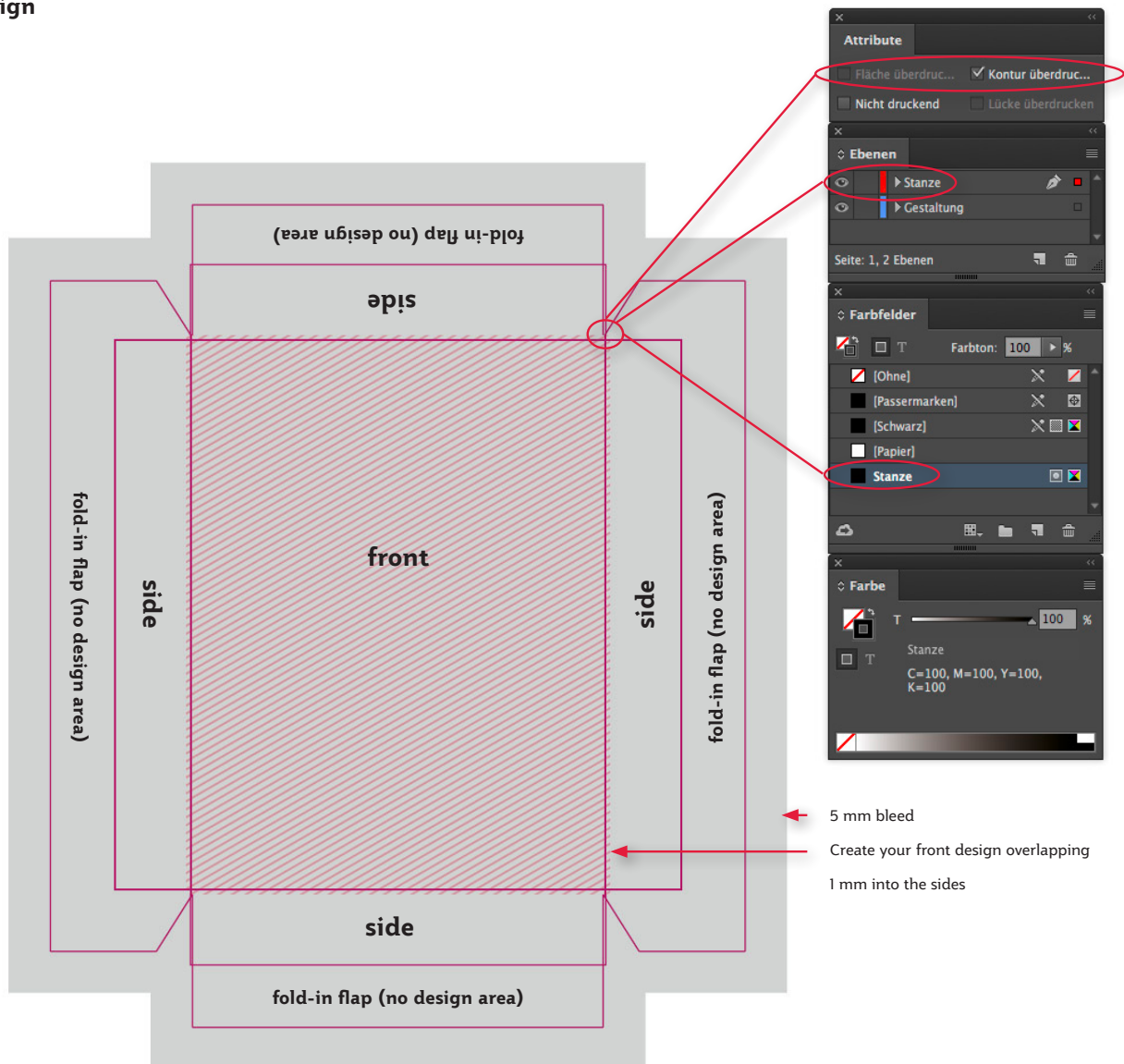


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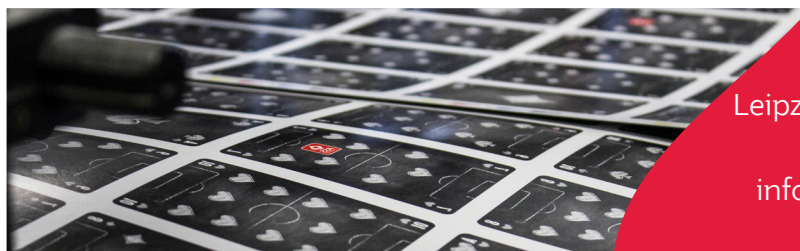
## Slip boxes

- Before you begin with your design ask your client advisor for a **die line**.
- Texts and important elements should be **at least 3 mm away from the die line**.
- Make sure, that no visible elements are in the covered adhesive surfaces.
- Create the layout with a **bleed of at least 5 mm** on all sides.
- Optimal layout: All **elements on the front surface merge seamlessly into the side frames**. In this way you avoid fluctuation mistakes at the sides

## Lid design

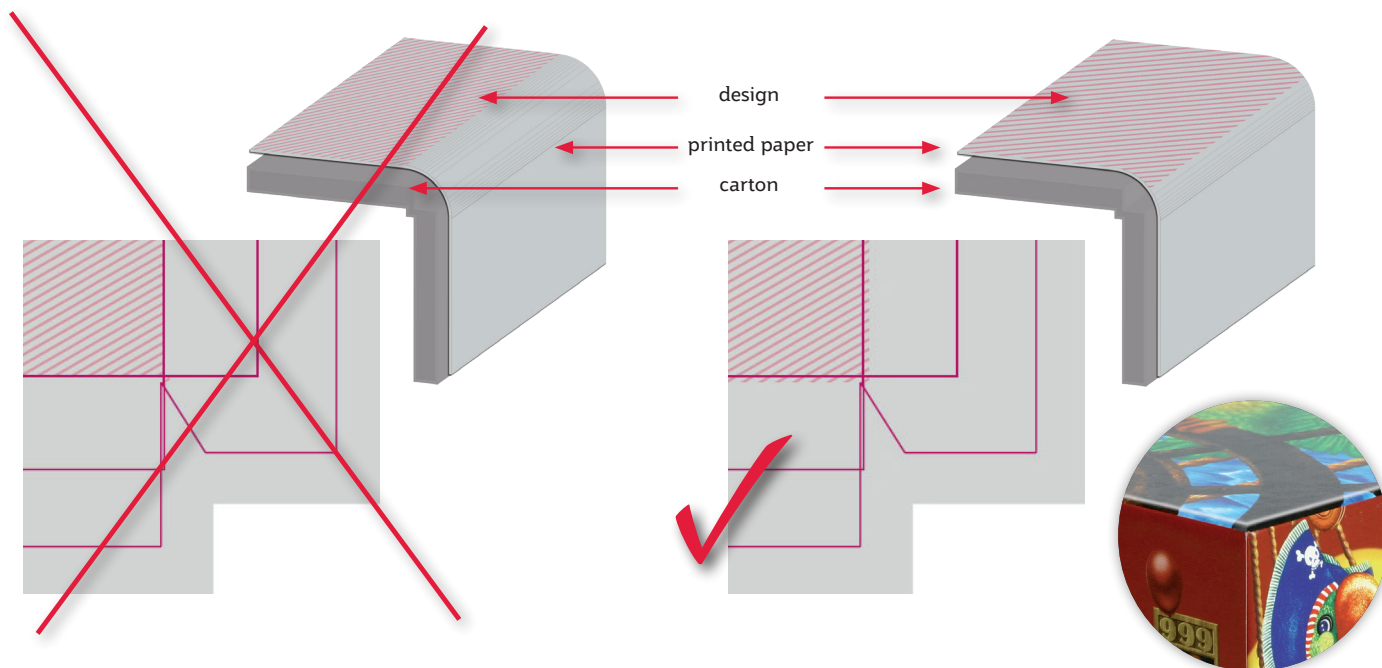


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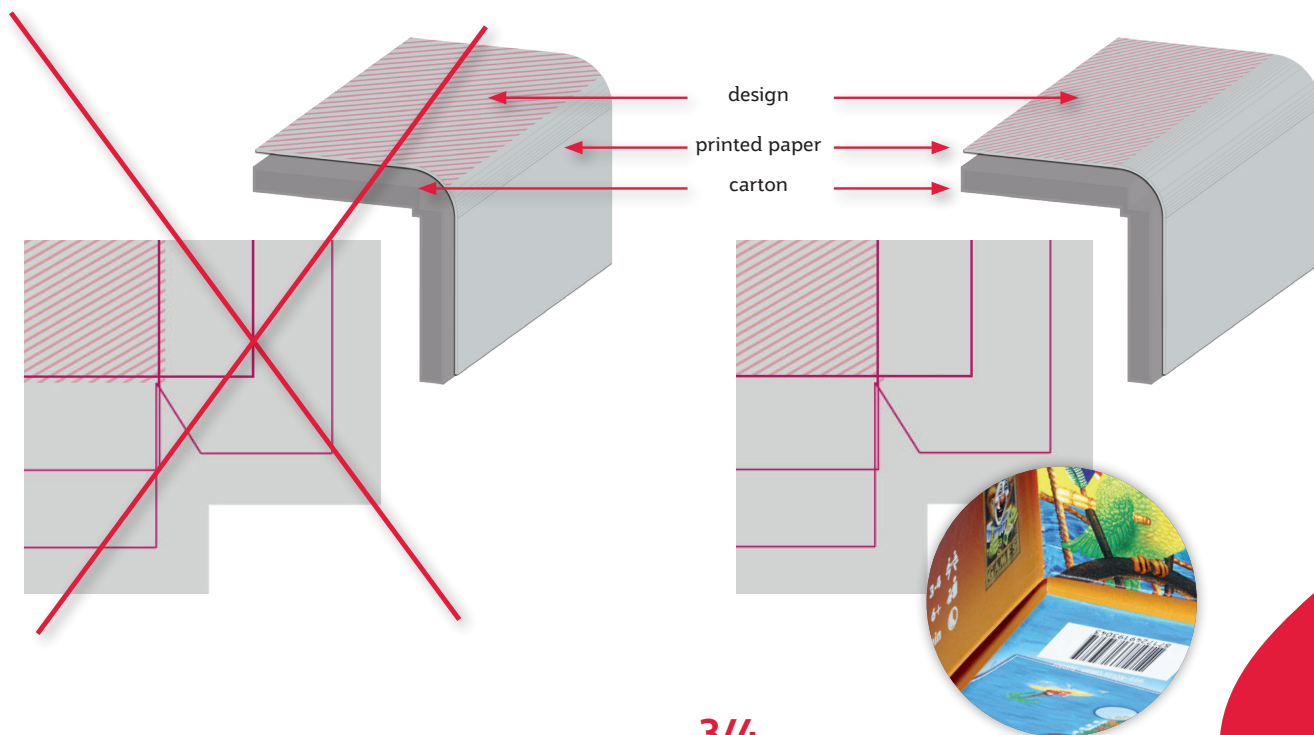
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**Attention!** If the design of the front differs from the side design overlap the front design 1 mm into the sides. So deviations can be balanced in a better way (only do this for the lid design).



## Bottom design:

In difference to create the lid the design of the bottom main area is fitted exactly into the die lines without overlap.





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## Layout of the sides:

During the production of slip-lid boxes the printed paper is glued on the carton box (see figures before). The paper is drawn over the folded edge and the height of the sides increase. As result centered elements on the side move towards the front design area. So please move side elements 1 mm towards the outer edges to counteract (see figure beyond).

